

Date: Monday, 08/06/2009 10:55:51 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER	
Job Number : 48402		
Estimate Number : 14006		
P.O. Number :	Part Number : D39173	
This Issue : 08/06/2009 S.O. No. :	Drawing Number : D3917 PREL	
Prsht Rev. : NC	Project Number : N/A	
First Issue : // Type : MACHINED PARTS	Drawing Revision : PREL	
Previous Run :	Material :	
Written By : <i>mf 09-06-08</i>	Due Date : 15/06/2009	Qty: 4 Um: Each
Checked & Approved By :		
Comment : Est Rev:A New Issue 09-06-08 JLM Verified By:EC		



Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR1000	Delrin Round Bar 1"
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Comment: Qty.: 0.0168 f(s)/Unit Total : 0.0672 f(s)  
 Delrin Round Bar 1.00"  
 (MDELINR1000)

Batch: *1108757*

④ ⑤

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA827 & DWG D3817 ,  
 FOLIO REV: *N/A*  
 DWG REV: \_\_\_\_\_

2-DEBURR AS REQUIRED

*mf 09/06/08*

⑤

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*mf 09/06/08*

⑤

4.0	QC8	SECOND CHECK
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ENGINEERING  
APPROVAL

Comment: SECOND CHECK

*mf 09-06-23*

⑤

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

*prototype table**mf**09-06-23*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 48402

Part Number: D39173

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-06-23

POSITIVE RECALL

EFFECTIVE

09-06-08

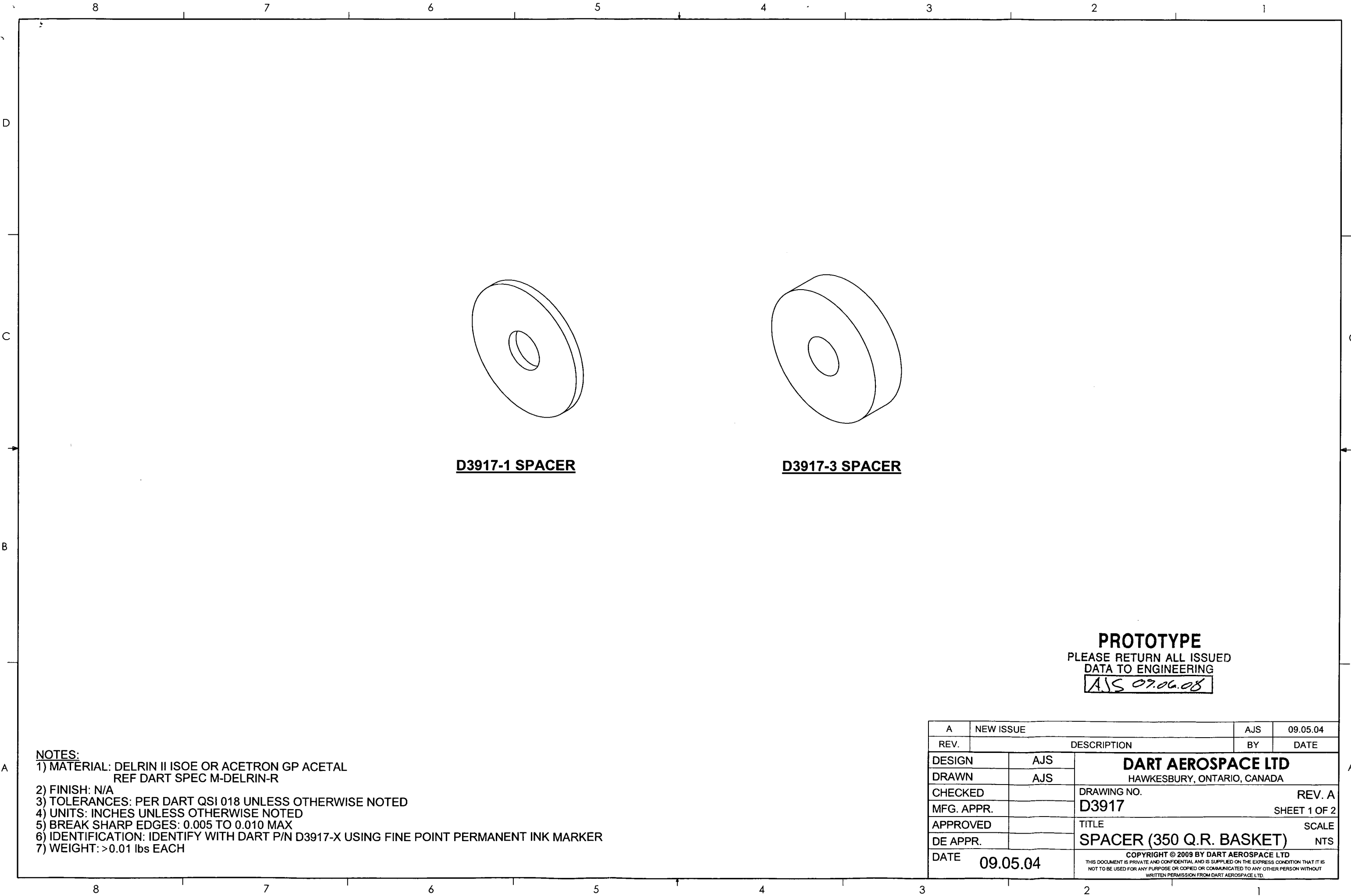
AUTH

L

RELEASED

DATE





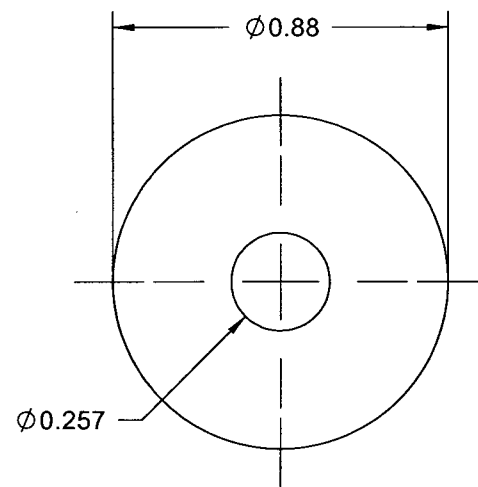
**D3917-1 SPACER**

**D3917-3 SPACER**

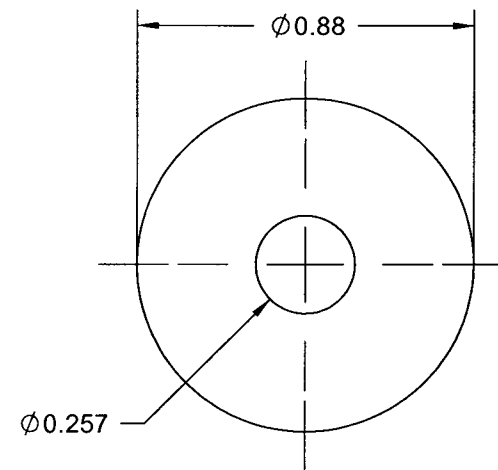
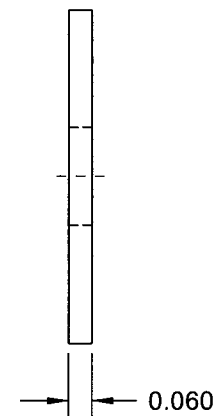
**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
AJS 07.06.08

- NOTES:**  
1) MATERIAL: DELRIN II ISOE OR ACETRON GP ACETAL  
REF DART SPEC M-DELRIN-R  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N D3917-X USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: >0.01 lbs EACH

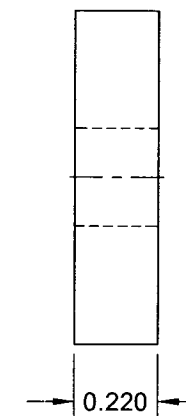
A	NEW ISSUE		AJS	09.05.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3917	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		SPACER (350 Q.R. BASKET)	NTS	
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**D3917-1 SPACER**



**D3917-3 SPACER**



**PROTOTYPE**  
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*ASS 09.06.08*

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MFG. APPR.		<b>D3917</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>SPACER (350 Q.R. BASKET)</b>	NTS
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